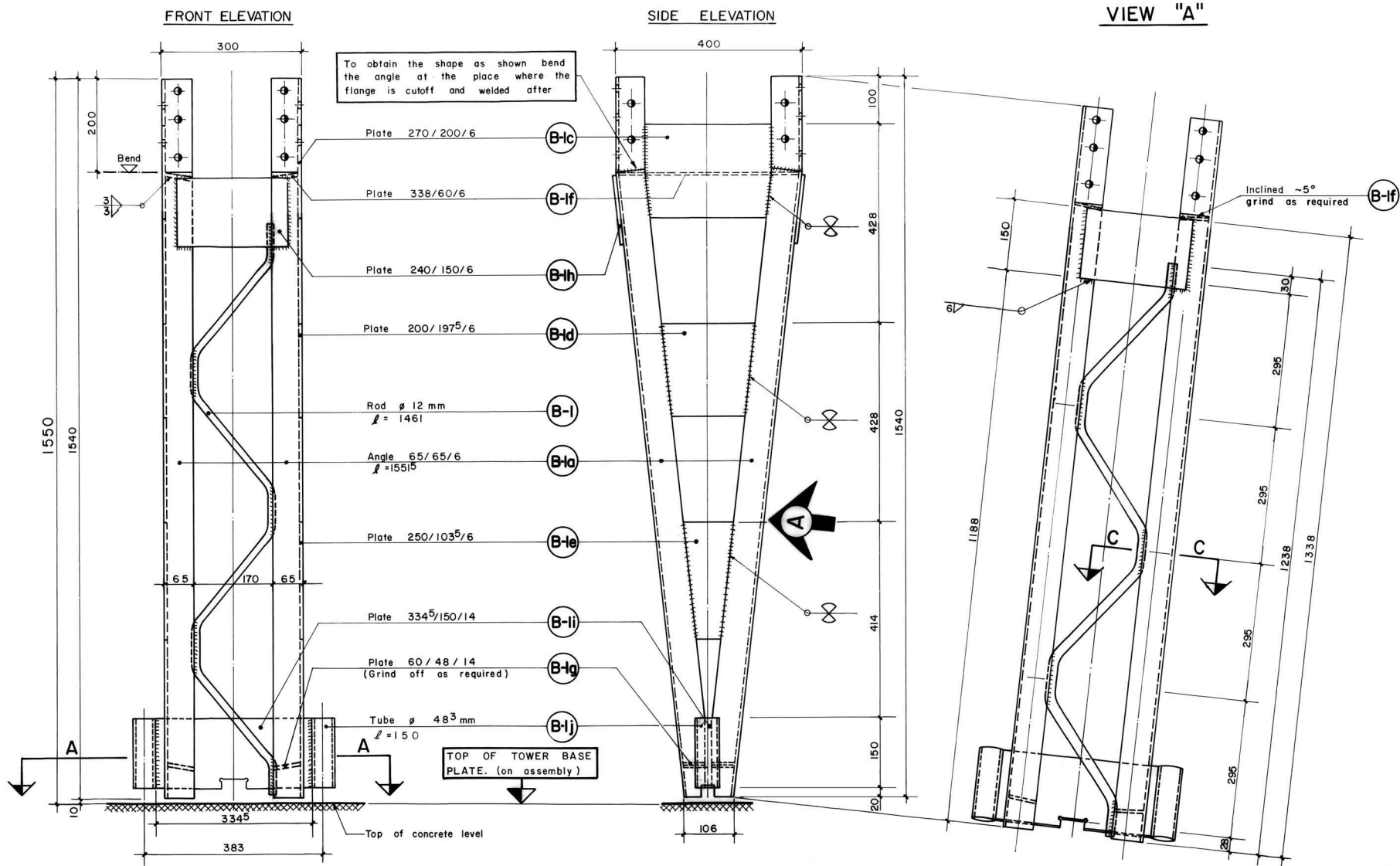


WELDING DETAIL OF PART B-I (a-j)



SECTION A - A

SECTION B - B

SECTION C - C

