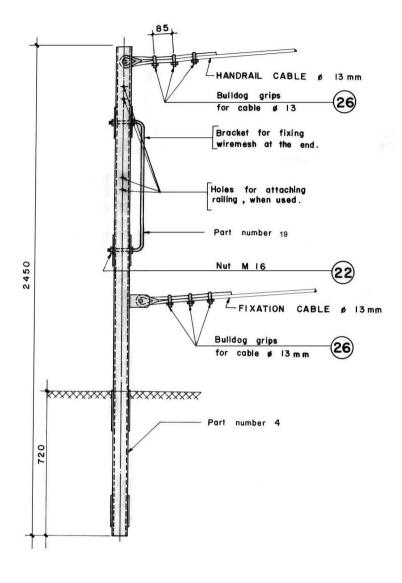
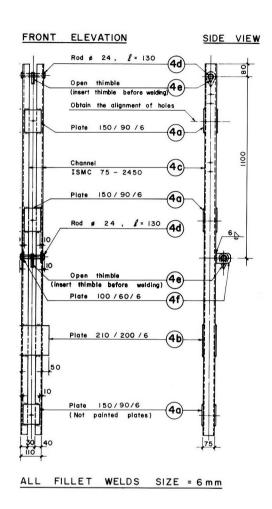
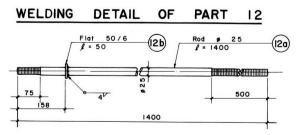
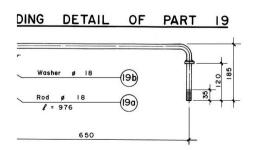
HANDRAIL AND FIXATION CABLE ANCHORAGE

WELDING DETAIL OF PART 4









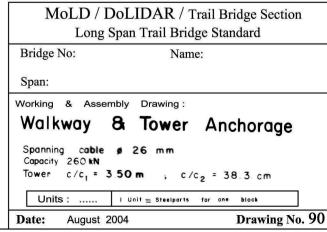
NOTES:

- 1) All nuts have to be retightened after erection
- All nongalvanized threads have to be painted in site with coaltar after retightening of the nuts.
- All steelparts have to be painted with final coat after bridge erection, Only if not glvanized.
- 4) To obtain uniformity, use of templates and jigs is mandate for boling bending and welding of assembly
- All parts or bundles and packages with identical parts have to be labelled or marked with the respective part number by the workshop.

Serial number	Item	Total weight (kg)
Ţ	Structural Steel	344.73
2	Screw , bolts , nuts & washers	5.04
3	Reinforcement steel Part nos. 29 - 34 Part nos. 35 - 39 Total	73.26
4	Part nos. 1 - 34 Part nos. 35 - 39 Total	423.03
	Total I+2+3+4	

TOTAL TRANSPORTATION WEIGHT				
Part nos. 1- 34 :	445.28	kg		
Terry (A)				

Thimbles for Cable Ø 13, (26) mm
Bulldog grips for cable Ø 13, (26) mm



Page 1 of 5 Drawing No. 90