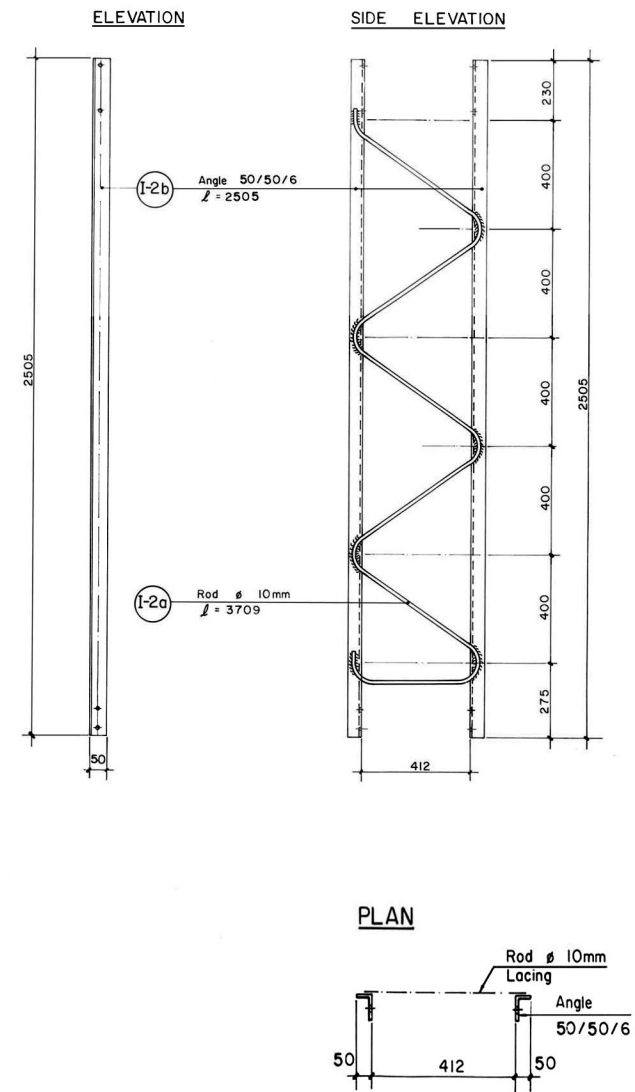
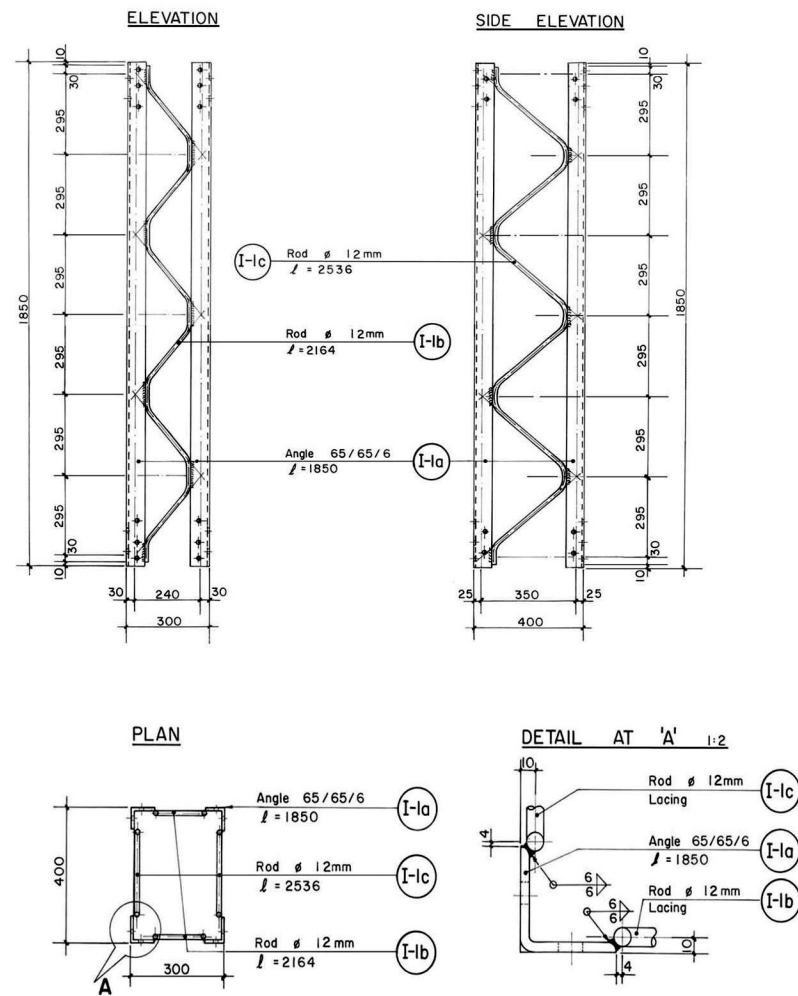
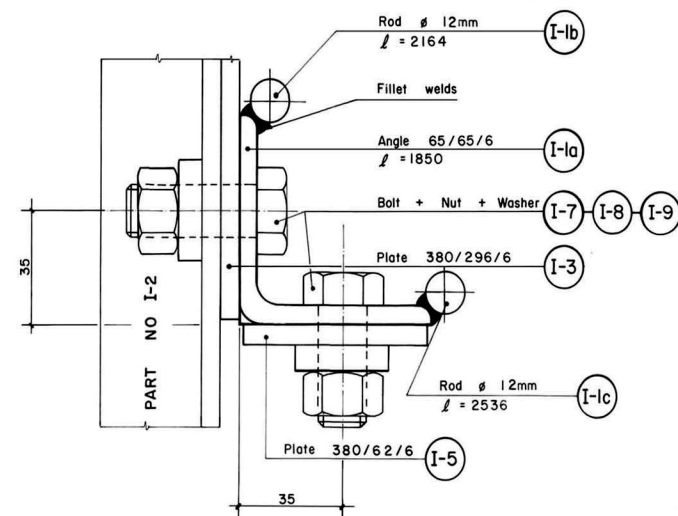


WELDING DETAIL OF PART I-2



### MAIN JOINT



### SECONDARY JOINT

