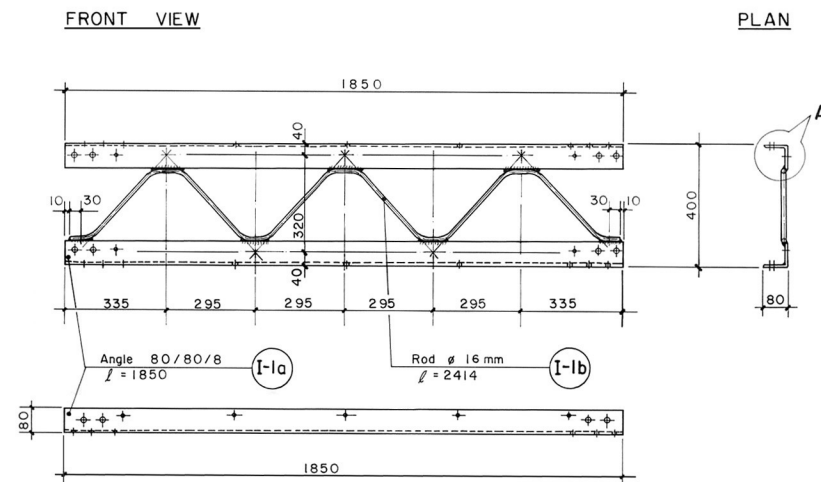
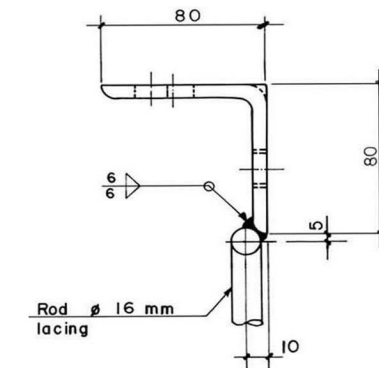


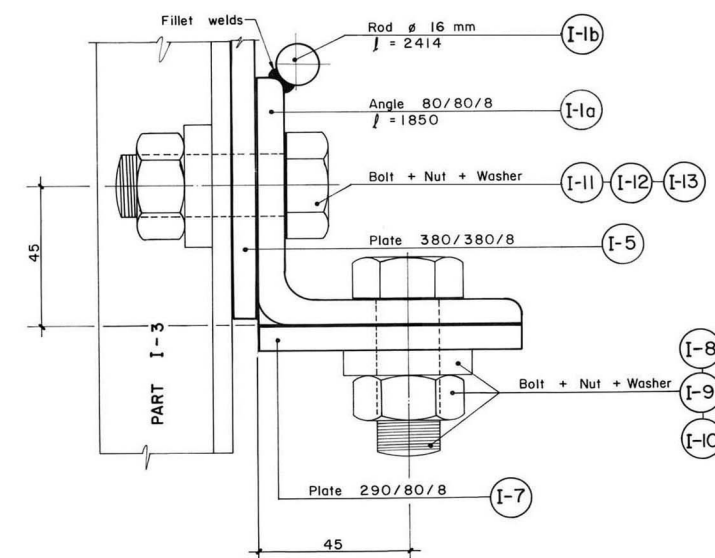
WELDING DETAIL OF PART I-1



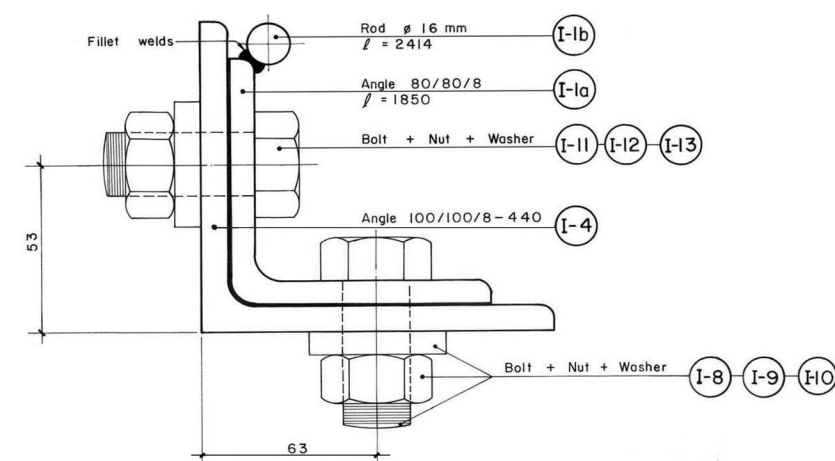
DETAIL AT A



MAIN JOINT



SECONDARY JOINT



WELDING DETAIL OF PART I-3

