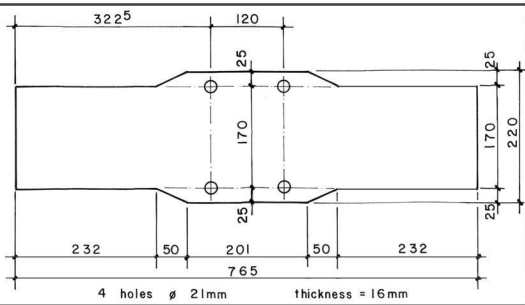
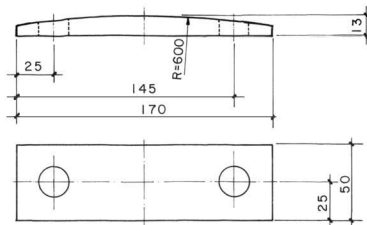
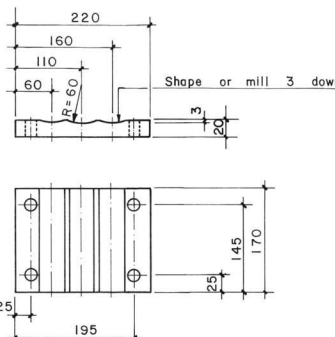
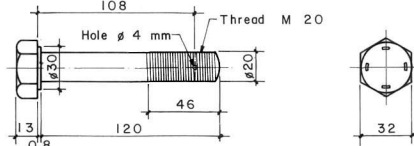
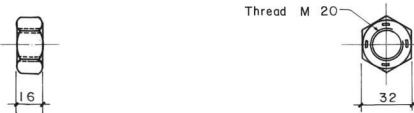
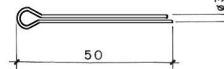


Part no	Section (mm)	Quantity	Working Drawing (Dimension in mm)	Length Single/pc mm	total m	Weight kg / pc total kg	Surface to be Painted m ² / pc total m	Total weight (finished) Galvanized kg	Remarks
S-1	Plate 765 / 220 / 16	2		—	—	17.65 35.30	0.21 0.42	35.69	Part no. S-1 (a-j) to be welded together as shown alongside
	Plate 170 / 50 / 14	4		—	—	0.67 2.68	0.01 0.04	2.70	
S-2	Plate 220 / 170 / 20	2		—	—	5.35 10.70	0.09 0.18	10.81	
S-3	Friction grip bolt M 20 x 120 IS 3757 - 8.8	9		—	—	0.38 3.42	Apply oil only		1 pc. extra Ref: IS 3757 -1972
S-4	Friction grip nut M 20 IS 6623-8	9		—	—	0.079 0.71	Apply oil only		1 pc. extra Ref: IS 6623 -1972
S-5	Washer 'A' 21 IS 6649	9		—	—	0.021 0.19	Apply oil only		1 pc. extra. Ref: IS 6649-1972
S-6	Cotter pin	9		—	—	0.003 0.03	Apply oil only		1 pc. extra
TOTAL (S-1 to S-6)						174.81 kg	3.26 m ²	173.21 kg	

Steel parts to be Galvanized :	170.46 kg	Hot Dip Galvanization : IS 2629, IS 2633
Steel parts to be painted :	3.26 m ²	Weight of Zinc Coat : 0.61 kg / m ²

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Weight of part S-1 = 81.20 kg