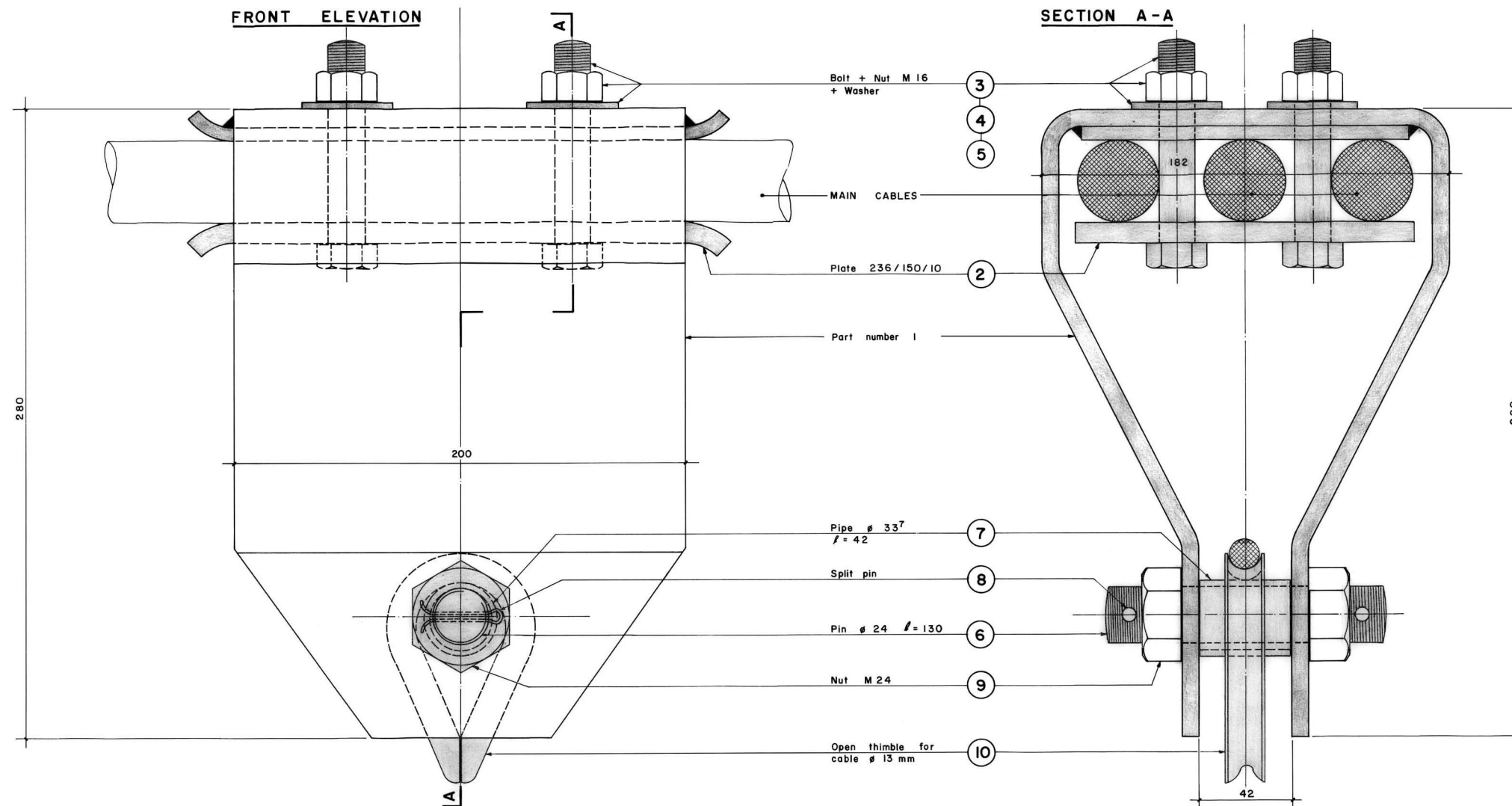
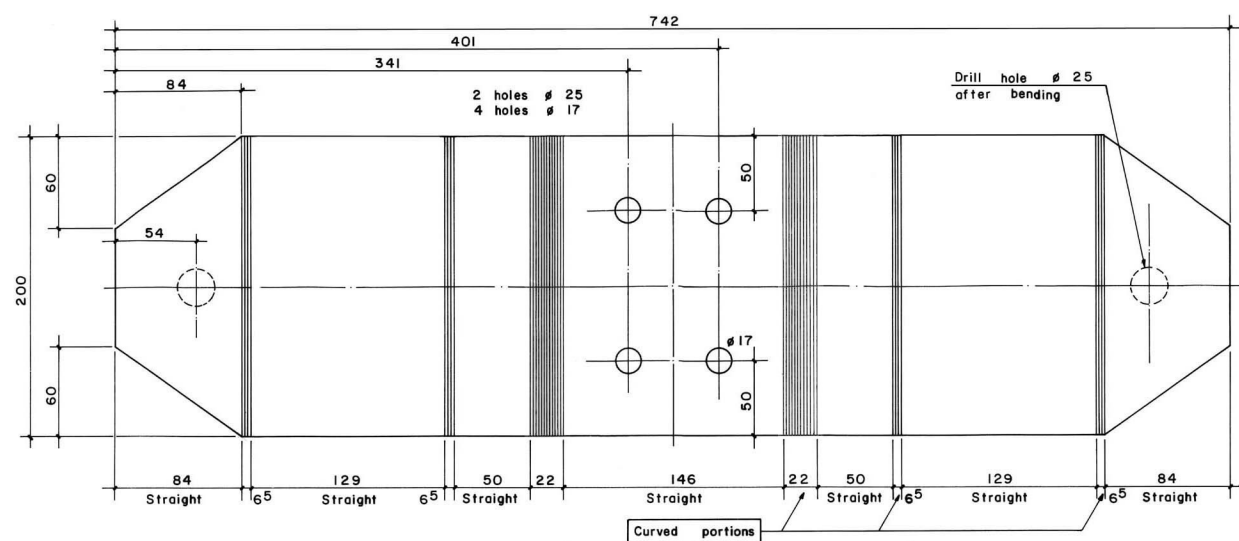


ASSEMBLY DETAIL



DETAIL OF PART 1a



WELDING DETAIL OF PART 1

