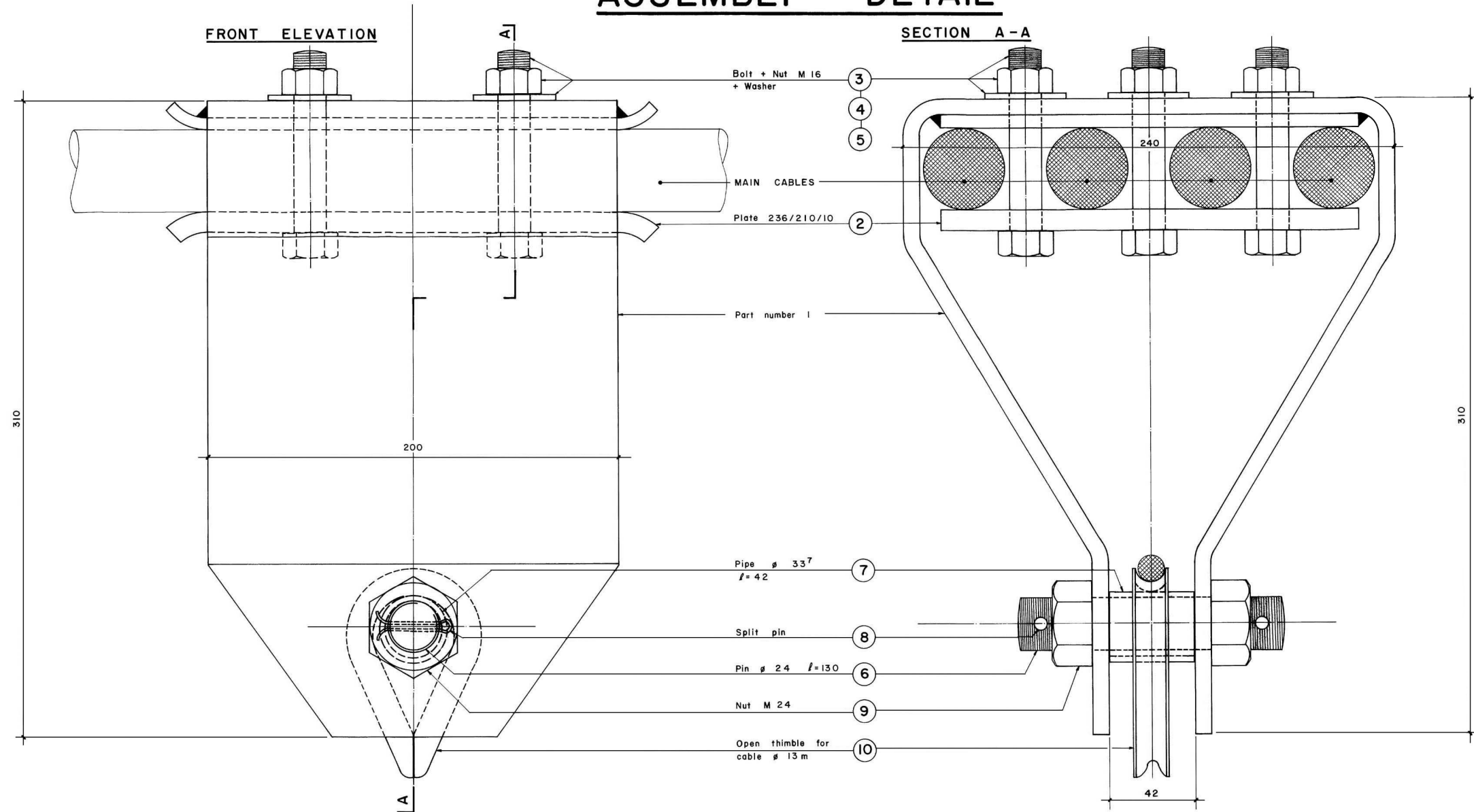
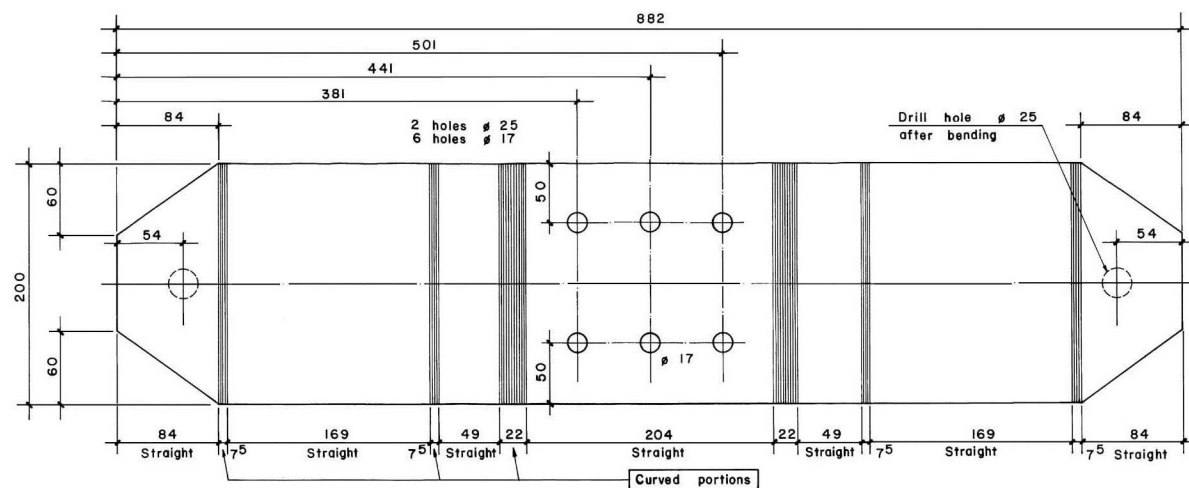


ASSEMBLY DETAIL



DETAIL OF PART Ia



WELDING DETAIL OF PART I

