STEELPART LIST

Part no.		Section (mm)	Quantity	Working Drawing (Dimension in mm)	Length Single/pc mm	Length total m	Weight kg/pc	Weight total kg	Surface to be painted m²/pc	Surface to be painted total m²	Total weight (finished) Galvanized kg	Remarks
1	a	Rod ø 25 ℓ = 2150	2	Thread M24; 75, ø25, 2150, 500; THREAD DATA: Major Dia.=24.000, Minor Dia.=20.320, Pitch = 3	2150	4.30	7.80	15.60	—	—	15.81	Difficult part for transportation. Weight of one welded unit = 7.89kg. Galvanized unit = 8.00kg. Part nos. 1(a-b) to be welded together as shown in welding detail.
	b	Flat 50/6 ℓ = 50	2	50, 50; 1 hole ø 26 thickness = 6	50	0.10	0.09	0.18	—	—	0.19	
2		Rod ø 62 ℓ = 150	1	Cut groove 3.5 deep; SECTION A-A; 36, ø55, ø62; R=20; 30, 25, 20, 20, 25, 30; 55, 40, 55; 150; Shape or mill 13 down; ø26; 2 holes ø 26	150	0.15	2.44	2.44	0.03	0.03	2.46	
3	a	Plate 500/160/6	1	80, 80, 160; 205, 90, 205; 500; 2 holes ø 27 thickness = 6	—	—	3.74	3.74	—	—	—	Weight of one welded unit = 11.99kg. Part nos. 3(a-d) to be welded together as shown in welding detail.
	b	Channel ISMC 75-500	2	75; 500; 40	500	1.00	3.40	6.80	—	—	—	
	c	Plate 150/90/6	1	45, 90, 45; 30, 90, 30; 150; 2 holes ø 27 thickness = 6	—	—	0.61	0.61	—	—	—	
	d	Plate 100/90/6	2	90; 100; thickness = 6	—	—	0.42	0.84	—	—	—	
4		Rod ø 12 ℓ = 130	2	R=13; 38; 20; 60; Thread M12; Rod to be bent after forming thread as shown.	130	0.26	0.11	0.22	—	—	—	
5	a	Angle 40/40/6 ℓ = 500	1	24, 40, 6; 22, 40; 22, 186, 224, 276, 314, 500, 22; 6 holes ø 13	500	0.50	1.71	1.71	—	—	—	Weight of one welded unit = 2.01kg. Part nos. 5(a-b) to be welded together as shown in welding detail.
	b	Angle 40/40/6 ℓ = 44	2	24, 40, 6; 22, 44; 1 hole ø 13	44	0.09	0.15	0.30	—	—	—	
6		Angle 40/40/6 ℓ = 372	2	Cut off the flange; 6, 40, 25, 22, 40; 18, 13 @ 24 = 312, 42; 372; 14 holes ø 13	372	0.74	1.17	2.34	—	—	—	
7		Rod ø 20 ℓ = 1963	1	R=15 (inside); R=40; R=40; 70, 135, 135, 270; 180, Surface to be painted; 140; 800; The rod to be bent to form the hook as shown.	1963	1.96	4.91	4.91	0.02 (partly painted)	0.02 (partly painted)	4.93	Used as erection hook (for tirfor machine)
8		Hexagonal nut M 24 IS 1363	11	Thread M24	—	—	0.10	1.10	Galvanized			1 pc. extra. Ref: IS 1363-1967
9		Hexagonal screw M 12 x 40 IS 1363	5	ø12; 40; Thread M12	—	—	0.05	0.25	Galvanized			1 pc. extra Ref: IS 1363-1967
10		Hexagonal nut M 12 IS 1363	9	Thread M12	—	—	0.018	0.16	Galvanized			1 pc. extra Ref: IS 1363-1967
11		Open thimble	1	Thimble to ISI standard for cable ø 26 mm	—	—	0.75	0.75	Galvanized			Ref: IS 2315-1978
12		Bulldog grip	5	M.S. forged bulldog grip to ISI standard for cable ø 26mm	—	—	1.10	5.50	Galvanized			Ref: IS 2361-1970
TOTAL (1-12) For standard anchorage length = 47.45 kg									0.05 m²		23.39kg	

ONLY WHEN REQUIRED

For extending the anchorage length	13	a	Rod ø 50 ℓ = 100	2	Thread M24; THREAD DATA: Major Dia.=24.000, Minor Dia.=20.752, Pitch = 3, 1 hole ø 11; ø50; 50, 100; ø11	100	0.20	1.21	2.42	—	—	—	Weight of one welded unit = 1.30 kg. Part nos. 13(a-b) to be welded together as shown in welding detail.
		b	Rod ø 10 ℓ = 150	2	150; ø10	150	0.30	0.09	0.18	—	—	—	
	14	a	Rod ø 25 ℓ = 490	2	Thread M24; THREAD DATA: Major Dia.=24.000, Minor Dia.=20.320, Pitch = 3; 75, ø25, 490, 50	490	0.98	1.78	3.56	—	—	—	Weight of one welded unit = 1.87 kg. Part nos. 14(a-b) to be welded together as shown in welding detail.
		b	Flat 50/6 ℓ = 50	2	50; 50; 1 hole ø 26 thickness = 6	50	0.10	0.09	0.18	—	—	—	
TOTAL (1-14) For extended anchorage length = 53.79 kg											0.05 m²	23.39kg		
For rock anchorage	15		Rod ø 25 ℓ = ...		Pointed end; R=75; 200; 175; ℓ = ...; Extra length for hook = 250; Weight = 3.85 kg/m'	.....	.....	.....	.....	—	—	—	Difficult part for transportation. Ribbed for steel. Cold bending required.
	16		Sheet 1400/39/0.5		Drill 240 holes ø 4, spread uniformly through the strip. 1400; ø25; 12.5; Bend into a semicircular profile.	1400	.....	0.21	.....	—	—	—	Mortar container for part 15. Two units per anchor bar (15).
TOTAL (1-12+15+16) For rock anchorage block = ... kg											0.05 m²	23.39kg		

Steel parts to be Galvanized :	23.13 kg	Hot Dip Galvanization : IS 2629 , IS 2633
Steel parts to be painted :	0.05 m²	Weight of Zinc Coat : 0.61 kg / m²

NOTES :

1) All nuts have to be retightened after erection.
2) All nongalvanized threads have to be painted in site with coaltar after retightening of the nuts.
3) All steelparts have to be painted with final coat after bridge erection, Only if not galvanized.
4) To obtain uniformity , use of templates and jigs is mandatory for holing , bending and welding of assembly.
5) All parts or bundles and packages with identical parts have to be labelled or marked with the respective part number by the workshop.

Serial number	Item	Total weight (kg)
1	Structural Steel Part nos. 1-12 : Part nos 13-16 : Total :	39.69 ... ...
2	Screw , bolts , nuts & washers Part nos. 8-10 :	1.51
3	Reinforcement Part nos. 15	... ...
	Total 1+2+3	... ...

TOTAL TRANSPORTATION WEIGHT	
Part nos. 1-12 :	47.71
Part nos. 13-16 :	... ...
Total	... ...

	(Pieces)
Thimbles for Cable Ø 26 mm	1
Bulldog grips for cable Ø 26 mm	5

MoLD / DoLIDAR / Trail Bridge Section
Long Span Trail Bridge Standard

Bridge No: Name:

Span:

Working & Assembly Drawing :

Windguy Cable Anchorage

Capacity : 130 kN

1 Cable ø 26 mm

Units : ..... | 1 Unit ≡ Steelparts for one block

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