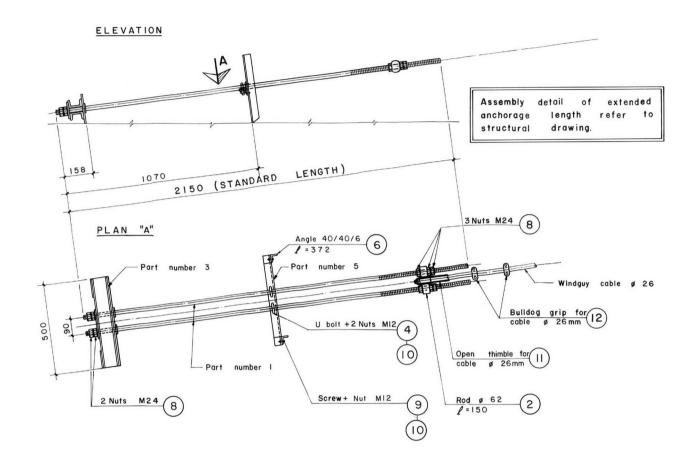
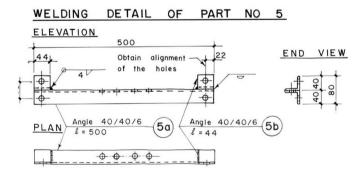
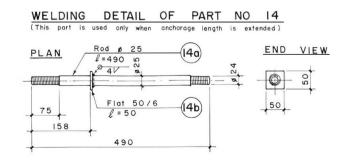
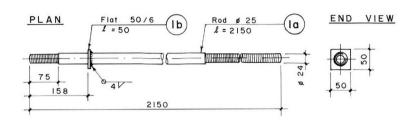
## ASSEMBLY DETAIL







## WELDING DETAIL OF PART NO I



## WELDING DETAIL OF PART NO 3

