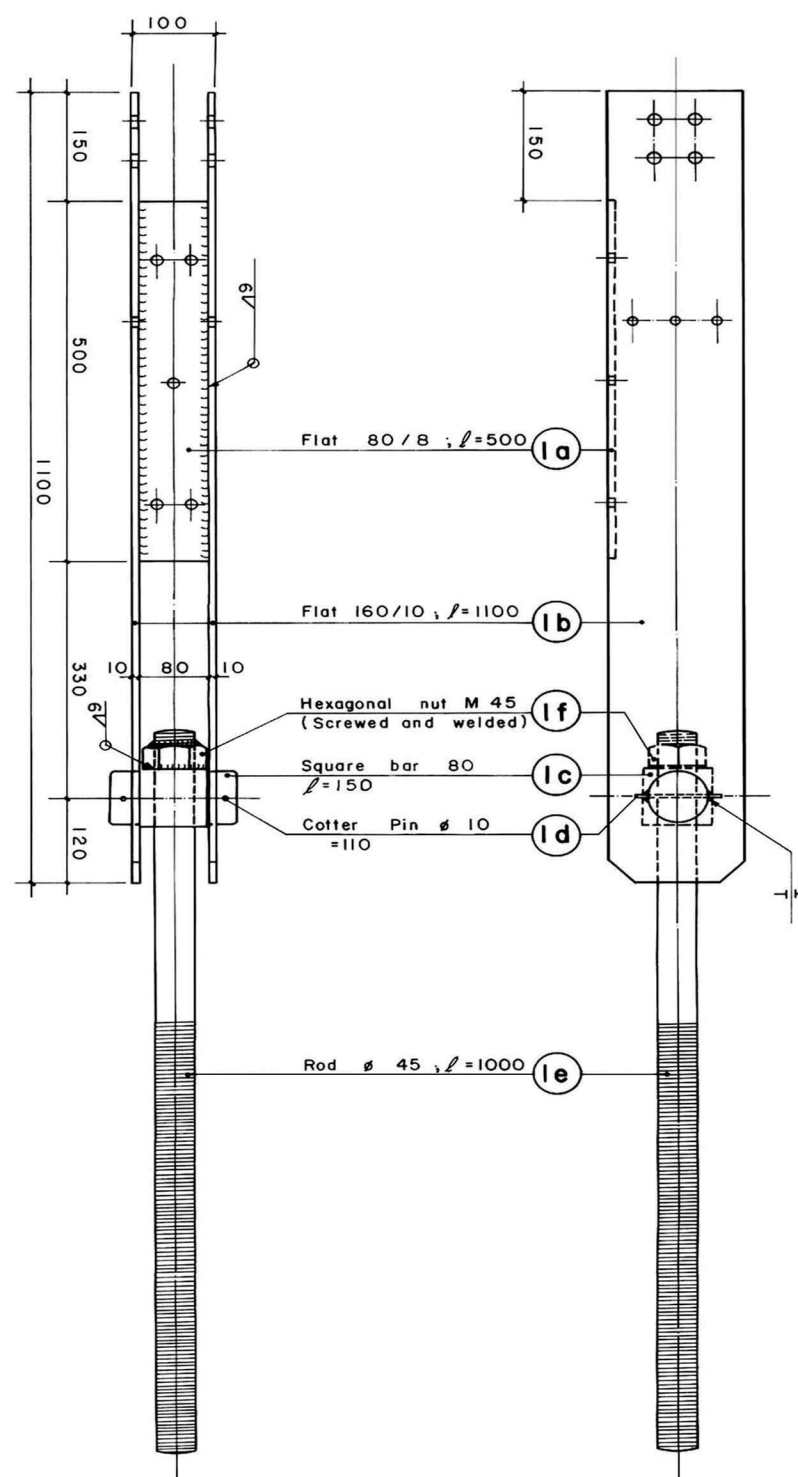


WELDING DETAIL OF PART 1

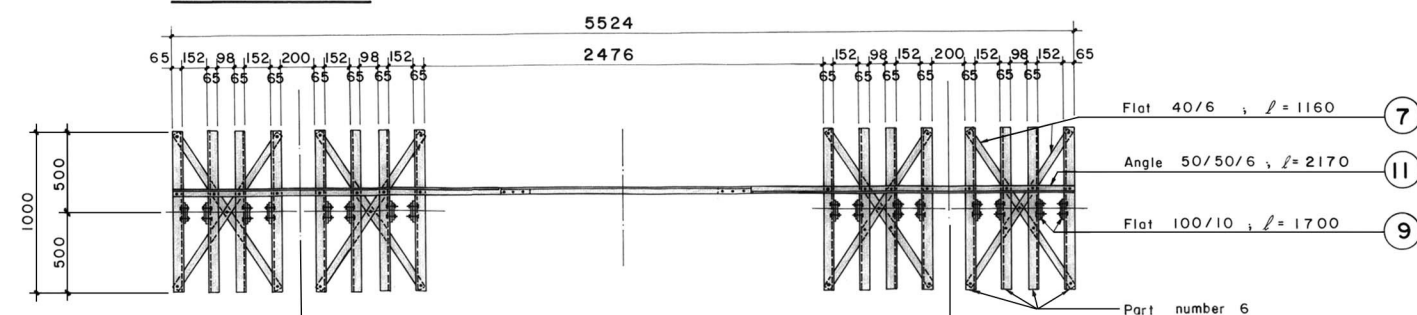
FRONT ELEVATION

PLAN

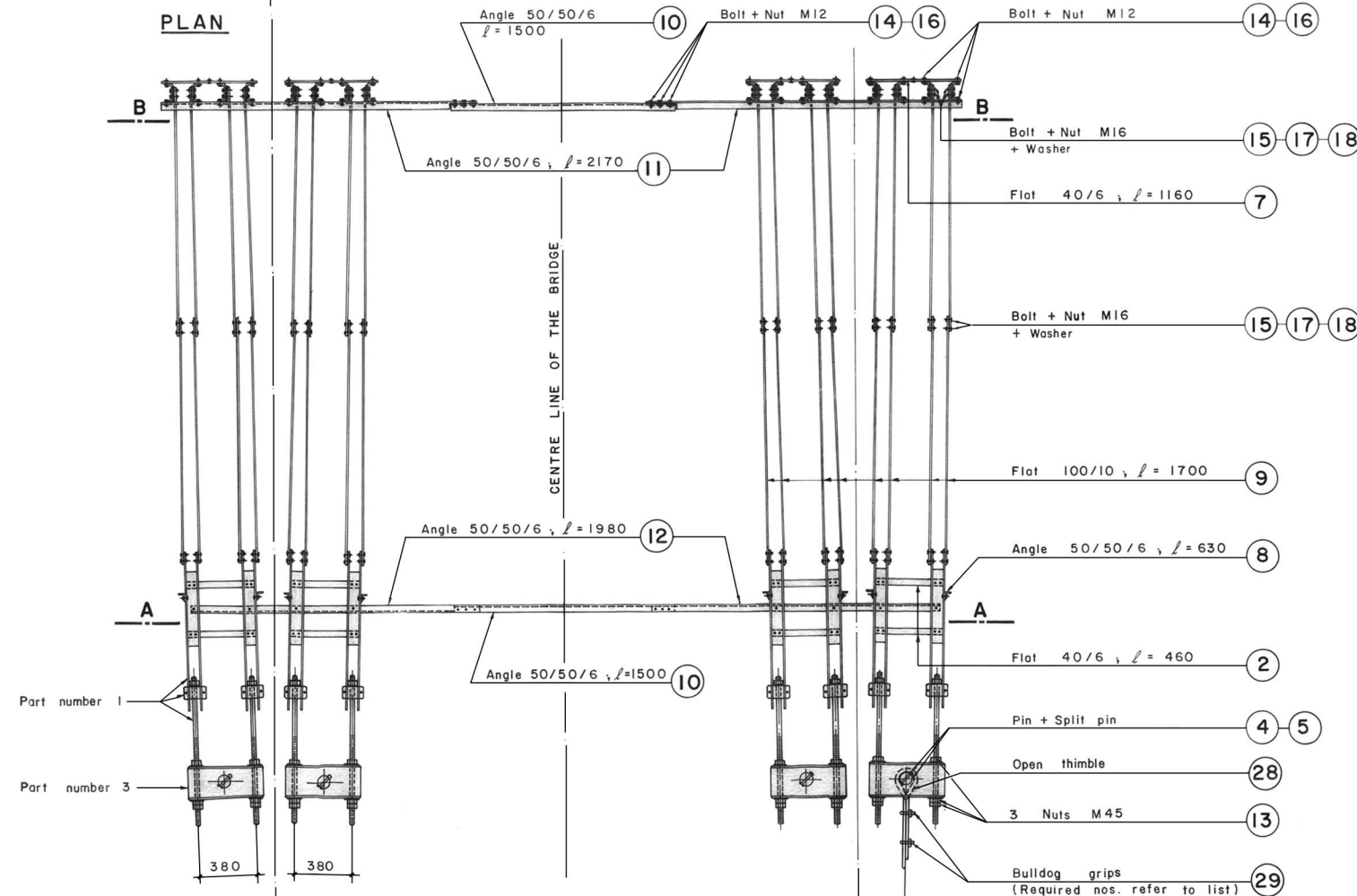


ASSEMBLY DETAIL

SECTION B-B



PLAN



SECTION A-A

