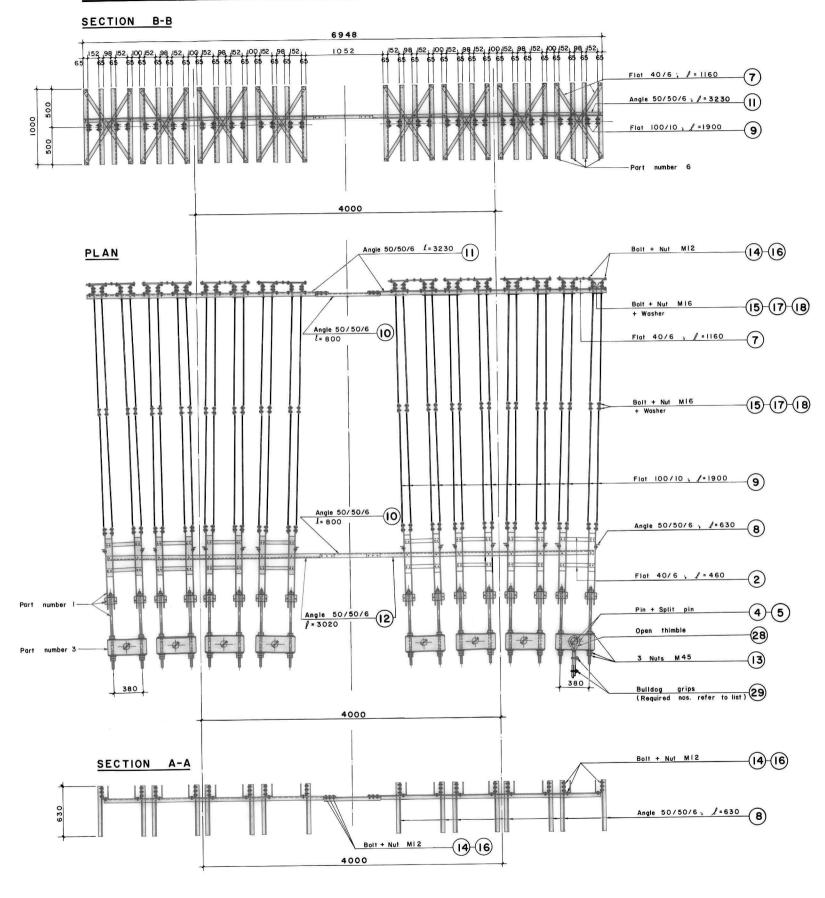
## DETAIL **ASSEMBLY**



## NOTES :

- 1) All nuts have to be retightened after erection.
- 2) All nongalvanized threads have to be painted in site with coaltar after retightening of the nuts.
- 3) All steelparts have to be painted with final coat after bridge erection, Only if not galvanized.
- 4) To obtain uniformity, use of templates and jigs is mandatory for holing, bending and welding of assembly.
- 5) All parts or bundles and packages with identical parts have to be labelled or marked with the respective part number by the workshop.

Serial number	Item	Total Weight (kg)
1	Structural Steel  Part nos. 1-19 :  Part nos. 21-27 :  Total :	2712.56 
2	Screws, bolts, nuts & washers  Part nos. 1, 13 - 18 :  Part nos. 22 - 25 :  Total :	134.04 
3	Reinforcement Part no 20	
Total 1+2+3		

					(Pieces)
Thimbles	for	Cable	Ø	36,(40)	8 (8)
Bulldog	grips	for ca	able	Ø 36,(40)	56 (64)

TOTAL TRANSPORTATION WEIGH	145
(1-19)	2861.34 kg
( 20 - 29)	kg
Total	ka

MoLD / DoLIDAR / Trail Bridge Section					
Long Span Trail Bridge Standard					
Bridge No: Name:					
Span:					
Working & Assembly Drawing :					
Main Cable Anchorage					
8 Main Cables ømm (36/40 mm)					
Capacity: 2440 kN					
Centre to Centre Distance: c/c <sub>1</sub> = 4.00m					
Units: 1 Unit = Steelparts for one block					
Date: August 2004 Drawing No. 51					